



Dart Aerospace Ltd.
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D4769-1

Job Sheet 183156



Part No: D4769-1

Job Qty: 4 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEETS 3,4 IPP REV:A 13.03.27 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.13 DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Waterjet		DC 18/09/14
100	Waterjet	4 pcs	9/21/18	9/21/18	0.00	1.59	Waterjet1		DC 18/09/14
110	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC2 Waterjet-1		DC 18/09/14
120	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC8-5		SEP 14 2018 68
130	Small Fab	4 pcs	9/21/18	9/21/18	0.00	0.64	Small Fab-7		SEP 14 2018 68
140	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC5		OCT 18 2018 68
150	Packaging	4 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3	WAO-2	SEP 14 2018 68
160	QC21-SA	4 Ea	9/21/18	9/21/18	0.00	0.00	QC21		OCT 24 2018 68

Part Op 100 - 1-Cut as per dwg prog rev: D dwg rev: D 2-Deburr if required
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - Form as per dwg D4769 FWD END MUST BE FORM AS PER DWG
 140 - QC5- Inspect part completeness to step on W/O
 150 - Identify as per dwg & Stock Location:
 160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	4.2400 sf (1.06 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	4	183	0

Part Specifications

Specifications could not be found.

Plex 9/13/18 9:10 AM Dart.Gagnon.Michelle



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Container No: S110318



Part: D4769-1

Job No: 183156

Serial No/Batch: S110318

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/14/18

